

Crane or Lift Truck Operation Safety Guidelines

I STANDARD

Minimum guidelines for development of an accident reduction counseling program.

2 OBJECTIVE

To provide minimum standards for the establishment of an accident reduction counseling program for each location.

3 GUIDELINES

Each operation shall establish minimum guidelines for the operation of cranes and/or boom trucks within their respective operations. The program shall outline the minimum qualifications of operations regardless if whether they own or lease the equipment from a third party.

The Mine Safety and Health Team (MSHT), with the help of the safety department, shall develop a crane and/or boom truck safety program that will address the following minimum criteria at their operations:

- Initial training requirements
- Safe operation procedures for equipment operators
- Safe operating procedures for signalers
- Rigging safety procedures
- Guidelines for securing the area while hoisting

Note: Each training session shall be documented on a 5000-23 form. Vendor training may be used providing the content is equivalent to the program of instruction listed above. Copies of the program shall be posted.

Boom trucks rated at less than [XXX]* ton capacity and service trucks (jib cranes) may be operated without a supervisor present providing the operator is trained in the safe operation of the equipment, capacities, limitations and rigging techniques.

A current list of all qualified operators & riggers/signalers shall be maintained at the operation. No person may operate a crane and/or boom truck unless he/she has been trained and documentation of the training has been completed.

The program shall require that the equipment is inspected for defects prior to its operation. Any deficiencies identified will be corrected prior to operating the crane/boom truck. A record of the inspection shall be maintained.

The program shall require that when operating a crane and/or boom truck at [XXX]* ton capacity lift, a qualified supervisor shall be present.

Crane(s) leased for lifts in excess of [XXX]* tons or of a nature that the complexity requires additional expertise shall be operated by the vendor's operator and include the vendor rigger.

A copy of the program shall be sent to Corporate Safety for their review.

Lift capacities will be established by the Mine Safety & Health Team